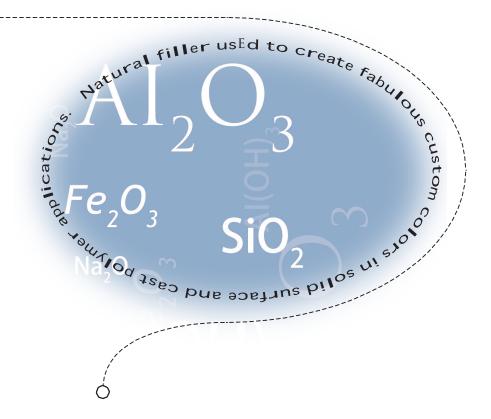
ATH SERIES



Designed to meet the needs of the cast polymer industries, the ATH series offers three grades of alumina tri hydrate:

ONYX PRO 25

For most solid surface requirements, ACS is pleased to offer Onyx Pro 25. With a 95% whiteness factor, a below 30 mesh particle size, and low resin demand, users of Onyx Pro 25 will achieve excellent performance while maintaining a competitive price.

ONYX PRO 50

Onyx Pro is a very clear white grade of alumina tri-hydrate with high translucency, excellent gel times, and low resin consumption. There is no brown or yellow cast with Onyx Pro 50.

BAYER GRADE

ACS supplies a Bayer grade alumina tri-hydrate, with an average particle size of 25 microns and excellent air release characteristics. The standard color of this grade of Bayer grade ATH is off-white.

ATH Applications

- Custom solid surface colors
- Custom cast polymer colors
- Products where high translucency is required
- Products that have to meet fire codes



	Bayer Grade	Onyx Pro 25	Onyx Pro 50
Chemical Composition			
A1(OH) ₃ (% min)	99.4	99.6	99.5
SiO ₂ (%) Fe ₂ O ₃ (%)		0.003 0.02	0.003 0.02
Na ₂ O (% Total)	0.05	0.20	0.20
Moisture (%)	0.50	0.2	0.13
Loss On Ignition	33.5	34.5	34.5
Physical Properties			
Color	off-white	white	white
Loose Bulk Density (g/cm³)	.9-1.0	0.9-1.0	0.9-1.0
Packed Bulk Density (g/cm³)	0.8	1.3-1.4	1.3-1.4
Refractive Index	1.2	1.57	1.57
Mohs Hardness	3.0	3.0	3.0
Specific Gravity	2.42	2.42	2.42
Surface Area (m²/g)	1.0	1.1	1.1
d50 (μ) (particle size) Resin Demand ⁽¹⁾	25 μm	25-42 μm	27 μm
5 RPM's (Viscosity-Cp)		640	640
50 RPMS's (Viscosity-Cp)		1100	1100
Gel Time ⁽²⁾ (mins)	20	16	16
Color ⁽²⁾ (WI-CIE)	20	24	24
Translucency ⁽³⁾ (%)		13	13

Availability & Packaging

Lead time is typically less than five days. All of the ATH products are packaged in 50 pound paper bags and are also available in bulk bags.

Relative translucency (light transmission–larger value is more translucent) Lupersol is a trademark of Elf Atochem.



^{(1) 60%} hydrate, 40% Silmar 1302 Resin.

^{(2) 60%} Hydrate, 40% Silmar 93 BE-956 Resin, 2% Lupersol™ DDM-9 Catalyst

^{(3) 60%} Hydrate, 40% Silmar 793 C-Resin, 2% Lupersol™ DDM-9 Catalyst.